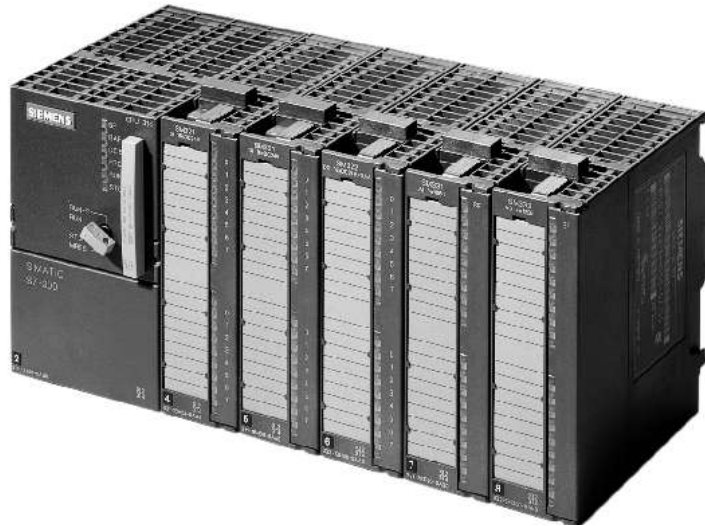


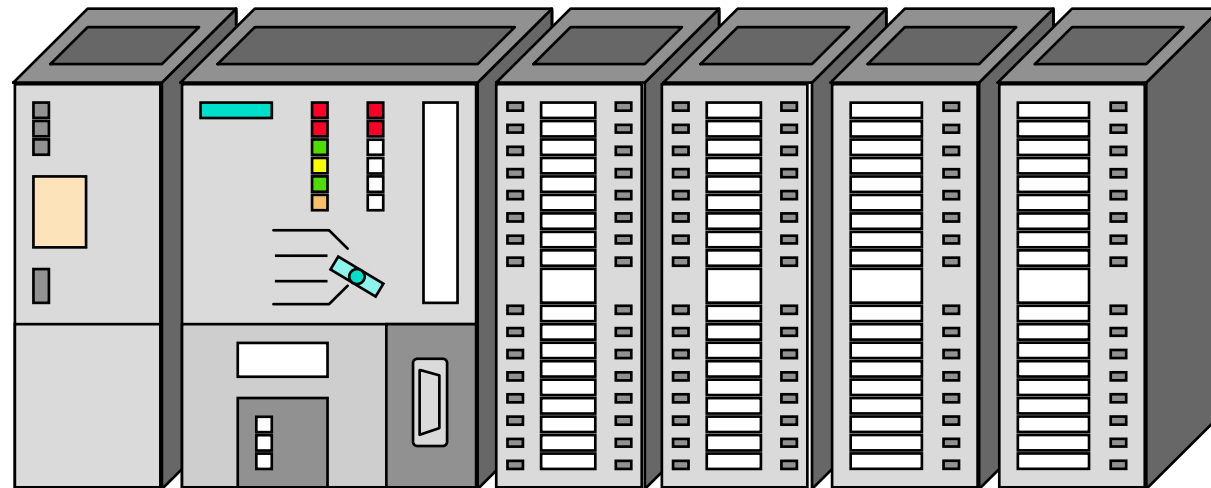
Training Units and Addressing



Training Area Setup with S7 - 300



Configuration of the S7 - 300 Training Unit

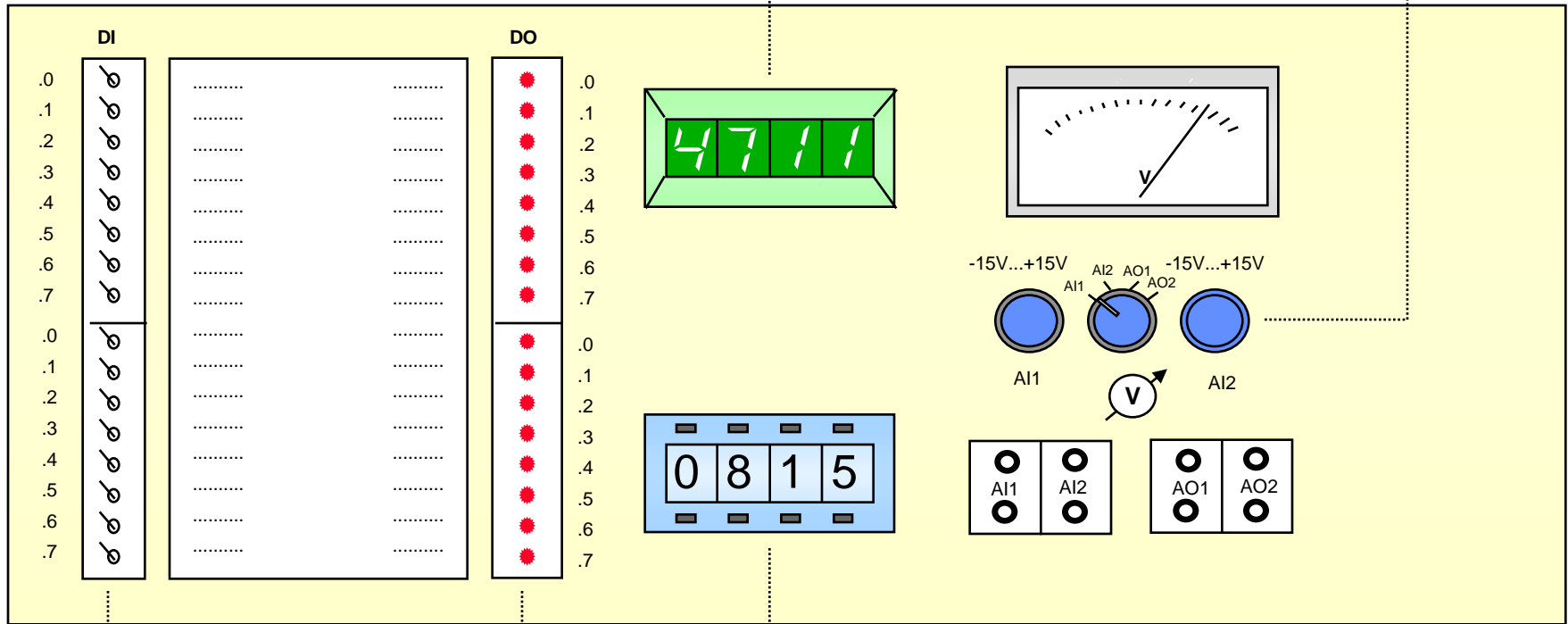


Module	-->	PS	CPU	DI 32	DO 32	DI8/DO8	AI 2
Slot No.	-->	1	2	4	5	6	7
I/O Address	-->			0	4	8	304

The Simulator

Potentiometers for setting the analog values "PIW_AI1" (PIW 304)

BCD Digital Display "QW_DigDisp" (QW 6)



Switches / Momentary Contact Switches (IW 0)

LEDs (QW 4)

Thumbwheel Buttons "IW_Thumbw" (IW 2)

The Conveyor Model

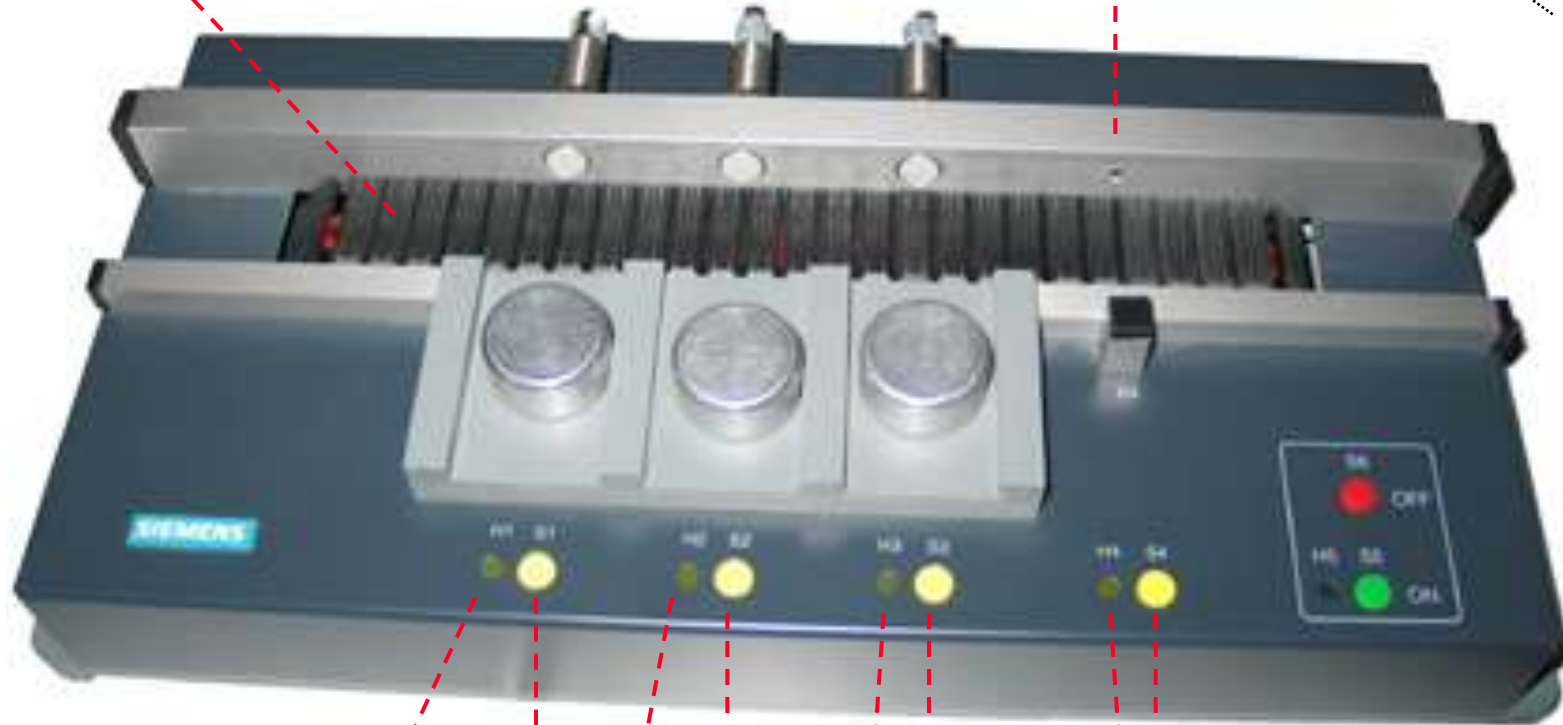
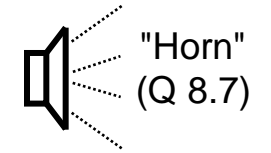
"K_Conv_RIGHT" (Q 8.5)
 "K_Conv_LEFT" (Q 8.6)

"BAY1"
 (I 8.5)

"BAY2"
 (I 8.6)

"BAY3"
 (I 8.7)

"LB"
 (I 8.0)



	"T_Bay1" (I 8.1)	"T_Bay2" (I 8.2)	"T_Bay3" (I 8.3)	"T_Bay-LB" (I 8.4)
"L_Bay1" (Q 8.1)	"L_Bay2" (Q 8.2)	"L_Bay3" (Q 8.3)	"L_Bay-LB" (Q 8.4)	

Complete Symbol List (1)

Complete Symbol List (2)

Complete Symbol List (3)

If You Want to Know More



Training Area Setup with S7- 400



Configuration of the S7-400 Training Unit

Slot No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18

