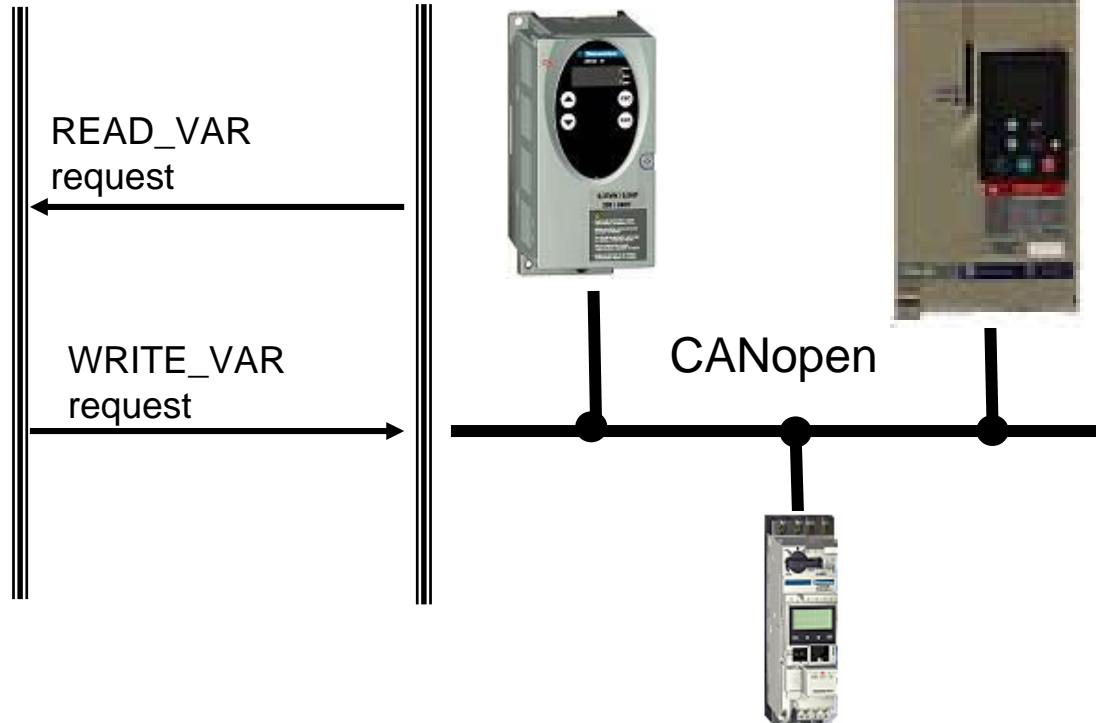


Management explicit exchanges SDO

SDOs allow the management of the explicit data between the Master, in our case the M340 and the slave using of request `READ_var` / `WRITE_var`

PLC Management of the request



Management explicit exchanges SDO

INDEX / Ss INDEX Concept .

- All requests on CANopen are defined with an INDEX / Ss INDEX .
- Here is an example on a CANopen device ' LEXIUM 15x '
 - INDEX : Define the function wished .
 - Ex : 2022 => Position data for the ' position ' mode .
 - 2020 => Position Controller
 - Ss INDEX: Define the object in the function .

0	Number of entries
1	Axis type (see Com. "POSCNFG")
2	In-Position window (see Com. "PEINPOS")
3	Contouring error window (see Com. "PEMAX")
4	Position register 1 (see Com. "SWE1")
5	Position register 2 (see Com. "SWE2")
6	Position register 3 (see Com. "SWE3")
7	Position register 4 (see Com. "SWE4")
8	Denominator resolution (see Com. "PGEARO")
9	Numerator resolution (see Com. "PGEARI")
10	Count direction (see Com. "DIR")

Index

2020H Position controller

Ss Index

Management explicit exchanges SDO

- Syntax to program a SDO (Write_Var) :

```
If write_SDO then
  buffer_gest_write[2] := 50;      (*Time-out*)
  buffer_gest_write[3] := 4;      (*Longueur*)
  (*buffer_sent[0] := 200;*)

  WRITE_VAR (ADR := ADDM('0.0.2.2'),
             OBJ := 'SDO',
             NUM := 16#00001005,
             NB := 2,
             EMIS := buffer_sent,
             GEST := buffer_gest_write) ;

  write_SDO := false;
end_if;
```

Parameters	descriptions
ADDM('0.0.2.node')	Address of the exchange destination 0.0 : processor slot in the rack (0) 2 : channel (always 2 for CANopen) 2 : Device adress.
'SDO'	SDO object type (always SDO in capitals)
Subindex / index:	Double word or immediate value identifying the CANopen SDO index or subindex:
NodeID	Word or value identifying the destination device on the CANopen bus
%MWi:L	Table of words containing the data to be sent (minimum length = 1)
%MwK:4	Exchange management parameters

Management explicit exchanges SDO

- Syntax to program a SDO (Read_Var) :

```

IF read_SDO then
  buffer_gest_read[2] := 50; (*Time-out*)
  buffer_rec[0] := 0;

  READ_VAR
    (ADR := ADDM('0.0.2.2'),
     OBJ := 'SDO',
     NUM := 16#00001005,
     NB := 2,
     GEST := buffer_gest_read,
     RECP => buffer_rec);

  read_SDO := false;
END_IF;
  
```

Parameters	descriptions
ADDM('0.0.2.2')	Address of the exchange destination 0.0 : processor slot in the rack (0) 2 : channel (always 2 for CANopen) 2 : Device adress.
'SDO'	SDO object type (always SDO in capitals)
Subindex / index:	Double word or immediate value identifying the CANopen SDO index or subindex:
NodeID	Word or value identifying the destination device on the CANopen bus
%MWk:4	Exchange management parameters
%MWi:L	Table of words containing the data to be received (minimum length = 1)

Management explicit exchanges SDO

■ Performances :

- For all the processors we can manage :

16 messages in Input / Output by scan time of the MAST task.

- For CANopen message channel (SDO) we are limited to :

1 message in Input / Output by scan time of the MAST task.

